18mm

18mm extended background on all four edges for turn in

Non-bleed designs must be 4mm away from trim

8mm

8mm

The case board should be the trim size of your book height plus 6mm e.g a B format should measure 204mm in height instead of 198mm

4mm away from trim

Case Joint Allowance - 8mm for 2000micron board and 9mm for 3000 micron board

18mm

BACK

SPINE

FRONT

18mm

The case board size should be the trim size of your book width less 4mm e.g a B format should measure 125mm in width instead of 129mm

If the cover is designed to be centered on the front cover, then the design needs to be centered between these two points.

4mm away from trim

Lettering on the spine must be at least 2mm away from the edge of the spine

Non-bleed designs must be 4mm away from trim

18mm